

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
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Number:	TC57140003
Name:	Scuffed Blue
Type:	TGIC

Powder Properties

Specific Gravity	1.2-1.8 g/cm ³
Storage Temp	< 80°F (26.67°C)
Theoretical Coverage	159.2 @ 1 MIL (ft ² /lb.)
Particle Distribution	n/a

Coating Properties

Film Thickness	2-3 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	10 - 20% @ 60°
Pencil Hardness	2H minimum
Flexibility	1/8" mandrel
Adhesion	5B
Direct Impact	100 in/lb.
Reverse Impact	100 in/lb.
Salt Spray	n/a

www.columbiacoatings.com