

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
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Number:	TC57260016
Name:	Anodized Red II
Type:	TGIC

Powder Properties

Specific Gravity	1.21 g/ml
Storage Temp	12 months @ 77°F (25°C)
Theoretical Coverage	159.5 ft ² /lb.
Particle Distribution	n/a

Coating Properties

Film Thickness	2 - 3 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	20% @ 60°
Pencil Hardness	H-2H minimum
Flexibility	1/8" Pass
Adhesion	5B
Direct Impact	100 in/lb.
Reverse Impact	100 in/lb.
Salt Spray	1/32 in (1mm) @ 500 hours

www.columbiacoatings.com