

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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Number:	I5798021
Name:	Toyota Industrial Cream
Type:	Polyester

Powder Properties

Specific Gravity	1.58 ± .05 g/cm ³
Storage Temp	Maximum 80°F (27°C)
Theoretical Coverage	122 sq./ft @ 1mil
Particle Distribution	25 – 50 microns

Coating Properties

Film Thickness	Recommended film thickness: 2 – 3 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	80+% @ 60°
Pencil Hardness	H-2H
Flexibility	100%
Adhesion	4B
Direct Impact	160 in/lb.
Reverse Impact	160 in/lb.
Salt Spray	1000 hrs.

www.columbiacoatings.com