

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



COLUMBIA
COATINGS

Number:	X502040
Name:	Gator Black
Type:	Polyester

Powder Properties

Specific Gravity	1.30 ± 0.15 g/cm ³
Storage Temp	Maximum 80°F (27°C)
Theoretical Coverage	161 sq./ft @ 1 mil
Particle Distribution	n/a

Coating Properties

Film Thickness	Recommended film thickness: 2.5 – 3.5 mils
Cure Schedule	Metal Temperature: 15 minutes @ 400°F (204°C)
Gloss Level	10-20% @ 60°
Pencil Hardness	2H
Flexibility	n/a
Adhesion	100% Cross-hatch
Direct Impact	160 in/lb.
Reverse Impact	160 in/lb.
Salt Spray	1000 hrs.

www.columbiacoatings.com