

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA
COATINGS

Number:	M1698088
Name:	Sparkling Yellow
Type:	TGIC

Powder Properties

Specific Gravity	1.47 +/- 0.05
Storage Temp	< 77°F (25°C)
Theoretical Coverage	131 ft ² /lb. @ 1 mil
Particle Distribution	n/a

Coating Properties

Film Thickness	3.5-4.5 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	90+% @ 60°
Pencil Hardness	H-2H
Flexibility	n/a
Adhesion	n/a
Direct Impact	160 in/lb.
Reverse Impact	160 in/lb.
Salt Spray	1000 hrs.

www.columbiacoatings.com