

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
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Number:	S1720088
Name:	Soft Black
Type:	TGIC

Powder Properties

Specific Gravity	Approx. 1.54 g/cm ³
Storage Temp	< 77°F (25°C)
Theoretical Coverage	125 sq. ft/lb. @ 1 mil
Particle Distribution	n/a

Coating Properties

Film Thickness	Recommended Film Thickness: 1.5–2.5 mils
Cure Schedule	Metal Temperature: 20 minutes at 375°F (191°C)
Gloss Level	20-30% @ 60°
Pencil Hardness	H-2H (ASTM D3363)
Flexibility	1/8" (ASTM D522) (Conical Mandrel)
Adhesion	5B (ASTM D3359)
Direct Impact	80 in-lb. direct (ASTM D2794)
Reverse Impact	80 in-lb. direct (ASTM D2794)
Salt Spray	1000 Hrs. Pass <1/8" Scribe Creep - No Blisters (ASTM B117)
Humidity	1000 Hrs.

www.columbiacoatings.com