



### Highlights

PPG's Enviracryl™ and Envirocron™ powder coatings are aesthetically pleasing, produce a durable uniform finish and can be custom formulated with finishes from high gloss to low gloss, and in a variety of textures.

PPG's "World Class" Polyester Powder Coatings provide a combination of good physical and chemical resistance properties. This extensive line of Polyester Powders is manufactured to meet the increasing requirement demands of the appliance and industrial markets. These sophisticated Polyesters are the solution to your smoothness, low-bake, durability and physical property requirements. An unsurpassed application development program enables consistently friendly use on a variety of substrates.

### Product Features

Available in a wide range of colors and glosses

Low cure capabilities

Excellent Exterior durability

Good chemical resistance

### Technical Properties

Property	Test Method	Value
Color		RAL 9005 Jet Black PRPL99005
Appearance		Smooth
Gloss	ASTM D-523	85 - 95 @ 60°
Adhesion	ASTM D-3359	Dry: 100% (5B Pass) Wet: 100% (5B Pass) Boiling Water: 100% (5B Pass)
Hardness	ASTM D-3363	H Pencil (Eagle)
Impact Resistance	ASTM D-2794	160 In.-lbs. Direct 160 In.-lbs. Reverse
Conical Mandrel	ASTM D-522	1/8" - No Cracking
Salt Spray	ASTM B-117	1000 Hrs. Pass <1/4" Scribe Creep - No Blisters
Humidity	ASTM D-2247	1000 Hrs. Pass <1/16" Scribe Creep - No Blisters

*Film Properties were determined using 2.0 - 3.0 mils powder film over Alodine (chromated aluminum) test panels.*

### Application Data

Application Type:	Electrostatic Spray
Recommended Bake:	10 Minutes at 340 °F Metal Temperature See Cure Curve PCT-049
Specific Gravity:	1.61 ± .05
Theoretical Coverage:	120 Sq. Ft. per pound at 1.0 mil
Shelf Life from Date of Manufacture (@40-60% RH):	77 °F Maximum - 12 Months

*PPG recommends that all material be used in FIFO order (first in - first out).  
Materials that exceed the recommended shelf life should be tested prior to use.*

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